



Dart Aerospace Ltd.
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D5322-041

Job Sheet 196698



Part No: D5322-041

Job Qty: 4 pcs

Part Name: Handle Weldment



DAS
21
9-89

Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/19/19

Job Tracking No:

Due Date: 7/8/19

Created By: Marie Lajeunesse

Type: ~~SOLD~~ *STH*

Description:

Note: DWG REV A IPP REV:A 15.10.14 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	4 pcs	7/8/19		0.00	0.53	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		<i>EL</i>
110	QC 6 <i>QC 5 DP</i>	4 pcs	7/8/19		0.00	0.00	QC 6 - 9	DAS	
							QC 6 - 68	24	
							QC 6 - 61	9-89	
							QC 6 - 40		
120	Large Fab - Welded Assy-2-B4B	4 pcs	7/8/19		0.00	1.52	Large Fab - 1 - B4B		
							Large Fab - 10 - B4B		
							Large Fab - 2 - B4B		
							Large Fab - 3 - B4B	DAS	
							Large Fab - 4 - B4B	24	
							Large Fab - 5 - B4B	9-89	
							Large Fab - 6 - B4B		
							Large Fab - 7 - B4B		
							Large Fab - 8 - B4B		
							Large Fab - 9 - B4B		
							Large Fab - 11 - B4B (Various)		
			7/8/19		0.00	0.00	QC 9 - 10		
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		
							QC 9 - 9		<i>EL</i>
			7/8/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		



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Container No: S221109



Part: D5322-041

Job No: 196698

Serial No/Batch: S221109

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/09/19

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					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	a
					QC 5 - 30	
					QC 5 - 40	
150 Powdercoat - 4 Black Sand - B4B	4 pcs	7/8/19	0.00 0.38		Powdercoat - 1 - B4B	
					Powdercoat - 2 - B4B	
					Powdercoat - 3 - B4B	
					Powdercoat - 4 - B4B	
					QC 3 - 10	
					QC 3 - 13	
					QC 3 - 15	
					QC 3 - 17	
					QC 3 - 18	
					QC 3 - 2	
					QC 3 - 28	
					QC 3 - 3	
					QC 3 - 30	
					QC 3 - 34	
					QC 3 - 36	
					QC 3 - 41	
					QC 3 - 51	
					QC 3 - 58	
					QC 3 - 59	
					QC 3 - 68	
					QC 3 - 9	
					QC 3 - 40	
					QC 3 - 19	
					QC 3 - 43	
					QC 3 - 24	
170 Packaging 3-1 - Stock - B4B	4 pcs	7/8/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	

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[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

			Packaging 3 - 20 - B4B	
			Packaging 3 - 21 - B4B	
			Packaging 3 - 22 - B4B	
			Packaging 3 - 23 - B4B	
			Packaging 3 - 24 - B4B	
			Packaging 3 - 25 - B4B	
			Packaging 3 - 26 - B4B	
			Packaging 3 - 27 - B4B	
			Packaging 3 - 28 - B4B	
			Packaging 3 - 29 - B4B	
			Packaging 3 - 30 - B4B	
			Packaging 3 - 31 - B4B	
			Packaging 3 - 32 - B4B	
			Packaging 3 - 33 - B4B	
			Packaging 3 - 34 - B4B	
			Packaging 3 - 35 - B4B	
			Packaging 3 - 36 - B4B	
180 QC 21 - SA	7/8/19	0.00 0.00	QC 21 - SA - 21 ✓	IP001
			QC 21 - SA - 70	
			QC 21 - SA - 53	OCT 10 2019
Part Op 110 - (QC6- All purchased or subcontracted products) Descriptions: 120 - (Weld per dwg A/R S.S. rod Batch: 197015) 130 - (QC9- Inspect visual per QSI004- Fusion Welds) 140 - (QC5- Inspect part completeness to step on W/O) 150 - (Black Sandtex(Ref:4.3.5.7) per QSI005 4.3) 160 - (QC3- Inspect Part Finish) 170 - (Identify as per dwg & Stock Location: _____) 180 - (QC21- Final Inspection - Work Order Release)				
Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M304TR0 750W.049	304 Round Tube .750 X .049W	5.3200 ft (1.33 ea)	100-Small Fab - 1	5221086
D2534	Lock Plate	8 pcs (2 ea)	120-Large Fab - Welded Assy-2- B4B	810743 → 11 5196698 → 1
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	M304TR0.750W.049	5	1	0
120-Large Fab - Welded Assy-2- B4B	D2534	8	3	0
Part Specifications				
Specifications could not be found.				

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only

NCR No. _____

Job: _____

Part No. _____

DISPOSITION

Rework ☐
Scrap ☐
Use-as-is ☐

DEPARTMENT/PROCESS

Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐
Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐
Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐
Engineering ☐
Water Jet ☐
Supplier ☐
Quality ☐

Date: _____

Sequence #: _____

QTY Affected: _____

MRB (QS1042)

Description Work Order Deviation

Disposition

Completed By

Lead hand / Supervisor

QC / QA Coordinator

Root Cause

Operator ☐
Manufacturing Process ☐
Equip/Tooling ☐
Handling/Preservation ☐
Material ☐
Product Improvement ☐
Process Improvement ☐
Human Factors ☐

FAULT CATEGORY

Pressure/Forced ☐ Contamination ☐
Bending ☐ Misaligned/off center ☐
Crushing ☐ BOM/Route ☐
Cracks ☐ Broken/Damage/Defect ☐
Crimp/Kink/Ripple/Wave/Twist ☐ Incomplete/Unclear Instructions ☐
Marks/Chatter ☐ Drill Holes ☐
Mislabeled ☐ Fit/Function ☐

Power Loss/Surge ☐ Positioned Wrong ☐
Folio/Program ☐ Outside Tolerance ☐
Grain Direction ☐ Drawing ☐
Weld ☐ Finish ☐
Wrong Stock Pulled ☐ Part Lost/Missing ☐
Out of Sequence ☐ Misread ☐
Off-set/Set-up ☐

Other/Details: _____